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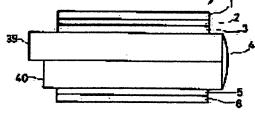
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## (54) LIQUID CRYSTAL DISPLAY DEVICE

## (57) Abstract:

PROBLEM TO BE SOLVED: To improve visual angle characteristics in all up and down, and right and left directions of the screen of a liquid crystal display element.

SOLUTION: On the projection light side of a liquid crystal cell 4, a light scattering plate 3, a 1st negative phase difference plate 2, and a 1st polarizing plate 1 are arranged in order and on the incident light -ide, a 2nd negative phase difference plate 5 and a 2nd polarizing \_date 6 are arranged in order; and the twist angle of liquid crystal is 240°, Δnd of the liquid crystal 865nm, the angle of the absorption axis of the 1st polarizing plate 1 10°, the angle of the elongation axis of the 1st phase difference plate 2 70°, the angle of the elongation axis of the 2nd phase difference plate 5 110°, the angle of the absorption axis of the 2nd polarizing plate 6 80°, the sum of  $\Delta$ nd's of two phase difference plates 2 870nm, and the coefficients of vertical orientation Nz of the phase difference plates 2 and 5 is 0.1-0.7. The light scattering plate 3 is so arranged that light is scattered in directions of θ=90-270° and its scattering angle is ϕ=10-80°. Two prism sheets of a back light has a 90° V-shape angle of V- sectioned grooves, the respective prism sheets are laminated and arranged



having their grooves orthogonally, and a diffusion sheet and a light guide plate is arranged in order beneath the two prism sheets.

## **LEGAL STATUS**

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